## Sustainability strategy of processed food business

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Four strategic focus areas	Aspirational goals	Targets	Progress
Products and services	We will continue to provide high-quality, technology-driven products in response to our custom- er's needs, to satisfaction and trust.	Improving Consumers' Quality of Life We will develop and provide high-value-added products with a focus on "health," "convenience," and "diversity," in response to diverse consumer needs.	In 2022, we launched 11 products that are convenient for consumers, such as fro that do not require a plate when cooked or served and easy-to-use seasonings t meals with authentic cooking aroma. In addition, we rolled out six new products consumers' growing health consciousness, including low-carb or high-protein p We also conducted test-marketing for a new product line that is, while offering a taste, free of certain ingredients users might want to avoid. In January 2023, it was launched online under the brand name of BEYOND FREE.
People	We will ensure workplace safety for our employees, while continuously investing in people who can contribute to enhancing corporate value.	Enhance Job Satisfaction We will further improve job satisfaction by promoting talent development in a secure and motivating workplace.	We implemented various initiatives in which employees who took on challenges nized regardless of the results, to nurture workplace culture that encourages each to take a lead to make a difference without sticking to the conventional way of the ing things. At the same time, we have been providing our employees with structured post training in accordance with their respective development stage as an opportu- growth.
		Zero Injuries In line with our vision of zero workplace injuries, we will reduce injury rates by 25% by 2025 and 50% by 2030. (Baseline year: 2018)	Recordable injury rate <sup>*1</sup> decreased 6% from 0.90 in 2018 to 0.85 in 2022. We cont hance existing initiatives to achieve our vision of zero workplace injuries by thore plementing action plans to prevent recurrence and improving safety awareness employees.
		Community Investment* Between 2015 and 2030 we will invest US\$600 million to help make communi- ties inclusive and resilient, with our employees contributing 300,000 volunteer- ing hours.	Since 2015, we invested US\$450 million in our communities and employees volu 193,521 hours on company time.
			2015 2022 193,521 Volunteering hours
Supply chain	We will reduce social and environ- mental impacts and continue to de- liver safe products to consumers.	<b>Establishing Corporate Brand as Safe and Trustable Food Company</b> We will promote food safety management in compliance with global food safe- ty standards to develop food safety. We will also enhance the way we commu- nicate with customers so that they retain trust in our food quality.	In order to enhance our food safety culture, we have been strengthening food s tives at the local site level and improving food safety awareness among all of ou through training sessions. In addition, we have established a system to sincerely voice of consumers by utilizing an internal network.
		Promoting Use of Eco-friendly Packaging Materials We will promote the use of renewable plant-based resources and reduce our use of non-renewable resources, to reduce the environmental impact of our products.	We launched the total of three products with packaging made of biomass-base The use of biomass-based materials and making outer films thinner enabled us to consumption of petroleum-derived plastics by approximately 4.2%. We also strived to reduce the use of plastics and CO <sub>2</sub> emissions by various mea the launch of two new products using a paper tray and making packaging smallighter.
		Waste We will reduce the amount of waste per unit of production volume associated with our Japanese domestic offices by an average of 1% per year.	In 2022, we reduced the amount of waste per unit of production volume associa Japanese domestic sites by 3.24% from 2021.



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Supply chain	We will reduce social and environ- mental impacts and continue to de- liver safe products to consumers.	Greenhouse Gas Emissions* <sup>2</sup> By 2030, we will reduce emissions from our own operations (Scope1 & 2) by 47% and emissions associated with purchased goods and services (Scope3 Category1) by 28%, against a 2019 base year.	Scope 1 & 2 GHG emissions: -16% Scope 3 GHG emissions associated with purchased goods and services: -11% 2019 -16% Scope 1 & 2 GHG emissions 2019 -16% Scope 3 GHG emissions associated with purchased goods and services

\*1 Recordable injury rate = Recordable injuries/200,000 hours worked. \*2 Target for Community Investment and Greenhouse Gas Emission are Group-wide targets.

